

MAX



THE INTERNATIONAL EPD® SYSTEM



The Power of Responsible Forestry

CALMA PODS
FINISHES



NAF
No Added
Formaldehyde



Calma Finishes



- 1 Upholstered Side Walls
- 2 HDF Powder Coated Exterior Walls and Built-in Furniture
- 3 %50 Recycled PET Felt Ceiling and Back Wall

HDF Powder Coating Finishes

Color options for exterior and table top surfaces.



Felt Options

Color options the ceiling and interior back walls.



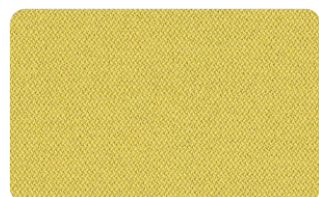
Carpet Options

Color options for Floor .



Fabric Specifications

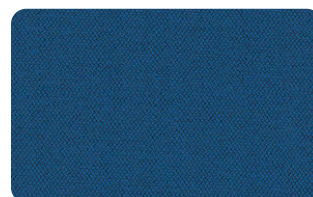
Upholstery - Era (Standard)



Lifetime
NU A3-03



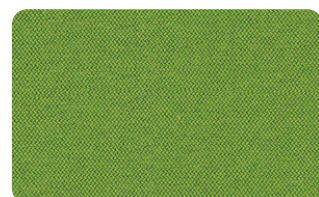
Chapter
NU A3-08



Stage
NU A3-15



Forecast
NU A3-11



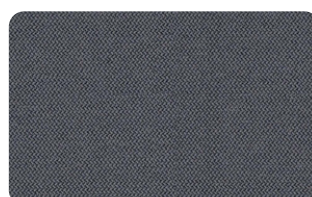
Timelapse
NU A3-16



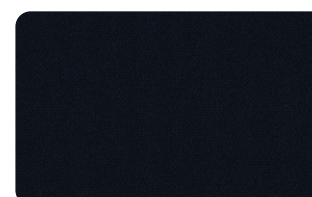
Aeon
NU A3-20



Sequence
NU A3-25



Present
NU A3-13



Forward
NU A3-14



100% Polyester

Weight: 320 g/m² ±5%
Fastness to Rubbing: Wet: 4, Dry: 4 (ISO 105 - X12)
Light Fastness: 5 (ISO 105 - B02)

Flammability
BS 7176 Low Hazard
EN 1021 - 1&2 (cigarette & match)
EN 13501-1 Adhered Class B, s1, d0
EN 13501-1 Un-adhered Class C, s1, d0
BS 7176 Medium Hazard with EnviroFlam5
BS 5852 Ignition Source 5 with EnviroFlam5
The Furniture & Furnishing (Fire Safety) Regulations 1988
(UK domestic cig & match) with EnviroFlam5



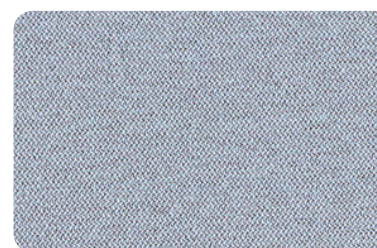
Experience
NU A3-29



Endurance
NU A3-34



Notation
NU A3-36



Youth
NU A3-39



Range
NU A3-42



Late
NU A3-43



Quota
NU A3-41



Prompt
NU A4-45

Fabric Specifications

Upholstery - Rivet (standard)



Wire
NU A4-03



Resin
NU A4-04



Alloy
NU A4-05



Ferrous
NU A4-15



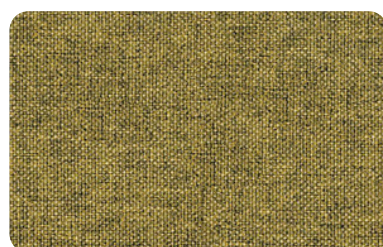
Solder
NU A4-18



Chromoly
NU A4-19



Molten
NU A4-09



Spark
NU A4-10



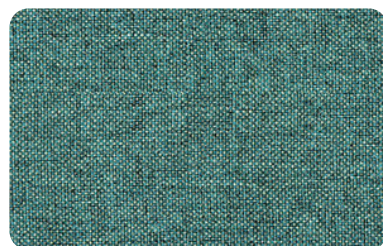
Abraid
NU A4-13



Copper
NU A4-14



Tensile
NU A4-20



Verdigris
NU A4-21



Cast
NU A4-25



Galvanise
NU A4-26



100% Post Consumer Recycled Polyester

Weight: 280 g/m2 $\pm$ 5%
Fastness to Rubbing
Wet: 4, Dry: 4 (ISO 105 - X12)
Light Fastness: 5-6 (ISO 105 - B02)

Flammability
EN 1021 - 1&2 (cigarette & match) BS 7176
Low Hazard UNI 9175 Classe 1 IM EN 13501-1 Adhered Class B, s2, d0 EN 13501-1 Un-adhered Class B, s1, d0 Optional: Please specify when ordering: BS 5852 Ignition Source 5 when treated with EnviroFlam5 BS 7176 Medium Hazard when treated with EnviroFlam5 The Furniture and Furnishing (Fire Safety) Regulations 1988 (UK domestic cigarette and match) with EnviroFlam5 DIN 4102 B1 with FR Treatment (Gorts) BS 5867-2: Type B Curtains & Drapes with FR Treatment (Gorts) EN 13773 Class 1 with FR Treatment (Gorts)

Fabric Specifications

Upholstery - Blazer (Upcharge)



Wire
NU D1-1K



Newport
NU D1-1L



Plymouth
NU D1-1R



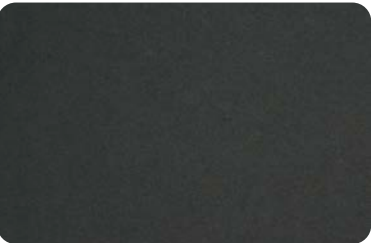
Newcastle
NU D1-1W



Aston
NU D1-02



Napier
NU D1-08



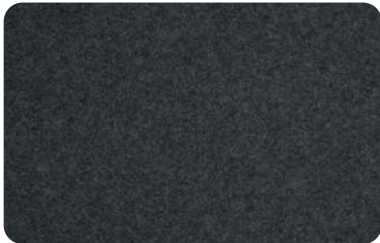
Winchester
NU D1-012



Magdalene
NU D1-021



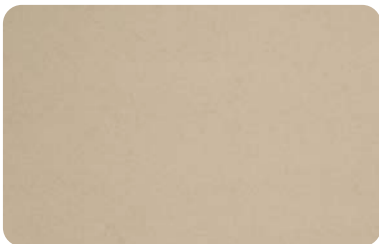
Silverdale
NU D1-028



Bromsgrove
NU D1-035



Goldsmith
NU D1-039



Fairfield
NU D1-047



Handcross
NU D1-063



Copper
NU D1-082

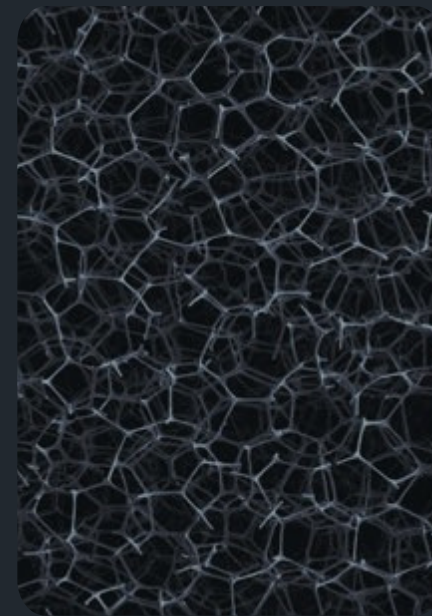


100% Virgin Wool

Weight: 460 g/m2 ±5%
Fastness to Rubbing: Wet: 4, Dry: 4
(ISO 105 - X12)
Light Fastness: 4-6 (ISO 105 - B02)

Flammability
EN 1021 - 1&2 (cigarette & match)
BS 7176 Low Hazard
NFD 60-013
ÖNORM B 3825 & A 3800-1 (over CMHR
58kg/m3 Foam)
UNI 9175 Classe 1 IM
BS 476 Part 7 Class 1 (Adhered)
EN 13501-1 Adhered Class D, s1, d0
IMO FTP Code (Part 8)
The Furniture and Furnishing (Fire Safety)
Regulations 1988 (UK domestic cigarette
and match)
BS 5852 Ignition Source 5 when FR
treated
BS 7176 Medium Hazard when FR treated
BS 476 Part 6 Classs 0 when FR treated
(Adhered)
EN 13501-1 Adhered Class B, s1, d0 when
FR treated
EN 13501-1 Un-adhered Class D, s2, d0
when FR treated
BS 5867-2 Type B Curtains & Drapes when
FR treated
EN 13773 Class 1 (when FR treated)

Good Products Choose Their Own Material.



Basotect G+

Calma incorporates Basotect, a sustainable material renowned for its eco-friendly properties and exceptional sound absorption capabilities. Basotect enhances the acoustic performance of Calma pods while minimizing environmental impact, aligning with Calma's commitment to sustainability and innovation.



HDF Powder Coating

Using HDF powder coating, Calma enhances durability and moisture resistance while providing a smooth finish. This process emits zero VOCs, ensuring better indoor air quality and environmental responsibility.

Responsible and Eco-conscious Materials

- Use of FSC-certified wood
- 50% Recycled PET felt wall coverings
- Non-toxic finishes and low-emission adhesives
- Use of high-quality fabrics for durability
- 83.6% of the raw material suppliers used are within 500km of the factory.
- 48% of them are even closer – within 200km – supporting the local economy and reducing transport emissions
- Responsible disposal methods – materials are either recycled or they are disposed of in manner that will not harm the local community or the environment.
- Safe materials for people and for the planet

BIFMA



NAF

No Added Formaldehyd



Fabric Sustainability - Camira

Rivet - Made from 100% post consumer recycled polyester, originating from used plastic bottles - it has an Environmental Product Declaration - Synthetic fabric composition

REPREVE® - created by Unifi to transform plastic bottles into fibre

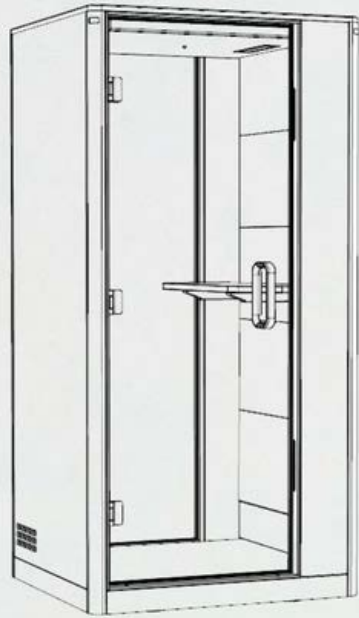
Over 15 billion recycled plastic bottles have been transformed into REPREVE® - they do this by melting the bottle flake into resin, and then extruding it into fibre that is spun and textured to create a variety of yarns used in thousands of different fabrics – one of which is Rivet

Just 22 plastic bottles (500ml in size) make one metre of fabric.

51,040 plastic bottles (500ml in size) make one tonne of Rivet yarn which when woven equates to 2,320 metres of fabric. That's a whole lot of post-consumer fabric, all made from recycled plastic bottles.

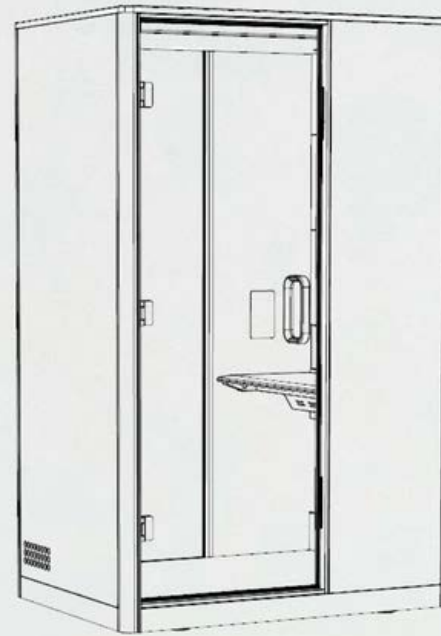


Calma



Calma S (110x100)

Calma



Calma Z (140x100)
Calma Z2 (140x144)

Calma



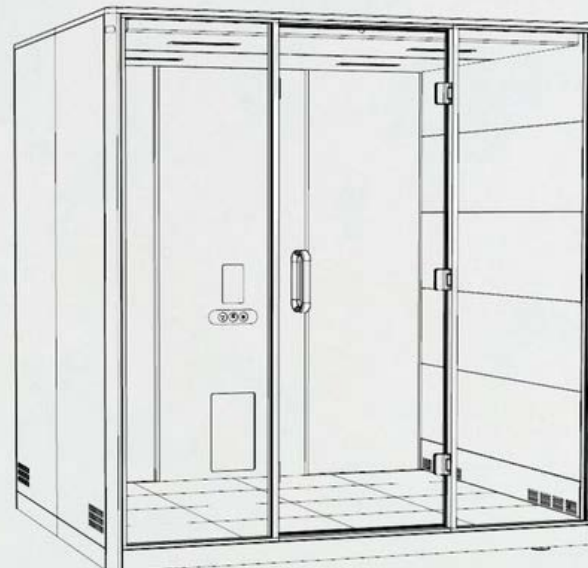
Calma 2 (220x100)

Calma



Calma 4 (220x144)

Calma



Calma 4L (220x188)

Calma



Calma Pro (220x276)